

3M™ Dual Lock™ Reclosable Fasteners

Product SJ# (250 / 400 / 170)	Fastener Material	Closure Life	Adhesive Type	Color	Engaged Thickness in. (mm)	Operating Temperature	Other Features
3440 / 41 / 42	Polypropylene	1,000	None	Black	0.21 (5.3)	200°F (93°C)	Plain back
3223 / 3443 / 44	Polypropylene	1,000	None	Black	0.24 (6.1)	200°F (93°C)	Non-woven backing for attaching
3460 / 61 / 62	Polypropylene	1,000	None	Clear	0.21 (5.3)	200°F (93°C)	Clear for color matching
3540 / 41 / 42	Polypropylene	1,000	Rubber	Black	0.28 (7.2)	120°F (49°C)	Good for LSE bonding
3550 / 51 / 52	Polypropylene	1,000	Acrylic	Black	0.27 (6.9)	180°F (82°C)	High performance acrylic foam adhesive
*/ 53 / 54	Polypropylene	1,000	Acrylic	Black	0.29 (7.4)	180°F (82°C)	Grey foam
3560 / 61 / 62	Polypropylene	1,000	Acrylic	Clear	0.27 (6.9)	180°F (82°C)	Clear for color matching, high performance VHB tape adhesive

3M™ Dual Lock™ Low Profile Reclosable Fastener

4570	Polypropylene	100	Acrylic	Clear	0.105 (2.7)	158°F (70°C)	Low profile, LSE adhesive
4580	Polypropylene	100	Acrylic	Clear	0.110 (2.8)	180°F (82°C)	Low profile, high performance VHB tape adhesive

All PSA products are on film liners (except SJ4570 and SJ3506/07 have paper liners) – four square inches of fastening area per pound of static load is a suggested starting point.

Rubber adhesives are suited for indoor applications or attachments to low surface energy (LSE) materials such as polyethylene, polypropylene, powder coated paints, etc. Acrylic adhesives are better suited for outdoor, high temperature or high humidity applications.

*Not available in 250. See Dual Lock Mix and Match Program for alternative adhesives – Refer to Fastening Price Pages

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.